

3-80-999-97666

DRAWING NO.

$$+2$$

()

.

()

:

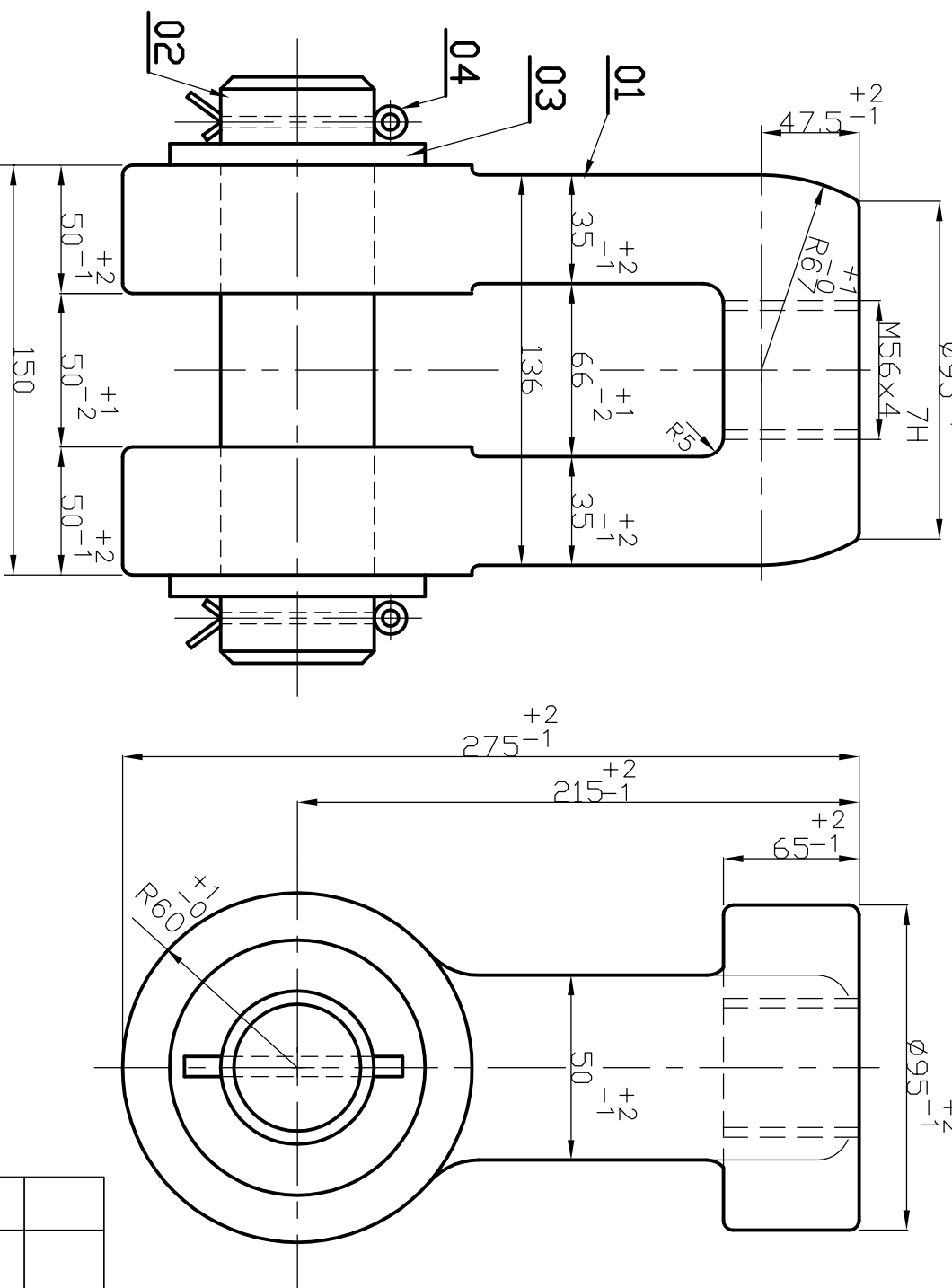
:

:

.

()

()



THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

CAUTION

ASSEMBLY MATERIAL CODE No. 97-505-210-1200

STANDARD

[illegible]

 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI, 600 017	NAME	SIGN	DATE
	DRN R. ANANTH		21.06.07
	CHD R. ANANTH		21.06.07
	APPD M.N. VASUDEVAN		21.06.07

PIN (ITEM NO.02) SHALL BE ELECTRO GALVANISED TO A DEPTH OF 15 MICRONS AND THEN YELLOW CHROMOTISED. BAKE AT 200°C BEFORE YELLOW CHROMOTISING.

REV 01	DATE	ALTERED
		APPROVED
ZONE		

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (kg.)	REF. TO ASSY / OLD DRG.
CODE	C/M/F 	N. T. S.	19.052	

CLEVIS WITH BOLT ASSEMBLY
(CWA-9) (FORGED)

DRAWING No.	3-80-999-97666
<u>CARD</u> CODE	U 01

00